

## CARPET TILE INSTALLATION INSTRUCTIONS

### Tool Requirements:

Tape Measure	Utility Knife	1/8"x1/8"x1/16" V-Notched Trowel
Straight Edge	Caulk Line	Release Bond Adhesive
150 lb 3 section roller		

### Guidelines:

1. Tiles should be removed from shipping cartons and acclimatized in installation area if possible. Room, floor covering and adhesive must be at a temperature of 65 degrees for 48 hours before and after install.
2. Floor must be sound, and should be stripped of waxes and floor finishes, and should be clean, dry and free of debris prior to installation. Use quality latex cement based type patching compound to fill or level any irregular areas in the sub-floor. Never sand resilient floors; they may contain asbestos.
3. Important! Tiles should always be quarter turned, install by turning each tile 90 degrees in an alternating pattern.

***When done properly directional arrows printed on the back of each tile should point in two directions only.***

### Installation Instructions:

1. Determine centerline in both north-south-east and west directions of area to be covered with tiles. Snap caulk lines on centerline in both directions forming a cross.
2. Spread adhesive using the trowel. Allow the adhesive to flash for 15 minutes prior to installation. Apply only as much adhesive that can be installed within 30 minutes.
3. Lay tile from center marks established with principal walls or general entrance area, discounting minor offsets, so that the tiles at opposite edges of flooring area are of equal width. Adjust as necessary to avoid use of cut widths less than 1/2 tile at room perimeters. Begin in center and install the corner of the first tile with the cross of the caulk centerline. Quarter-turn tiles using directional arrows as marked on the underside of the tile. When done properly, directional arrows printed on the back of each tile should point in two directions only. Do not quarter-turn haphazardly, as the resulting pattern may not exactly match, and this is noticeable, particularly in larger areas. Coordinate installation with adjacent work to ensure proper clearances and to prevent tripping hazards.
4. Roll installed tiles in both directions with a 150 lb three section roller.
5. Inspect area to insure there are no gaps and all tiles are flat and securely in place.